

# ULTRA LOW LOSS AMORPHOUS TRANSFORMERS



# ENERGY & CARBON SAVINGS THROUGH SUPPLY TRANSFORMERS

Our Wilson e3 amorphous transformer is the industry leading super low loss transformer product. It avoids energy wastage through transformer losses and helps organisations reduce their operating costs and their emissions. With significant energy savings over the lifetime of a transformer, total cost of ownership considerations are almost always favourable with a Wilson e3.

## **BENEFITS OF CHOOSING A WILSON E3**

- Guaranteed loss savings over lifetime
- Favourable total cost of ownership (TCO)
- Cost effective 2 in 1 Voltage Management solution
- Over 800 installations with proven & reliable technology
- Meets & exceeds Tier 2 (2021) EU Eco Design specs.
- Up to £100k lifetime savings when replacing an existing transformer
- Easy, non-invasive energy efficiency measure
- 24 month guarantee for complete peace of mind

# ADD TO YOUR BOTTOM LINE WITH ONE SIMPLE INFRASTRUCTURE DECISION

Our Wilson e3 transformer range provides superior operational efficiency alongside in-built voltage management capabilities, achieving savings in both energy costs and associated CO<sup>2</sup> emissions.

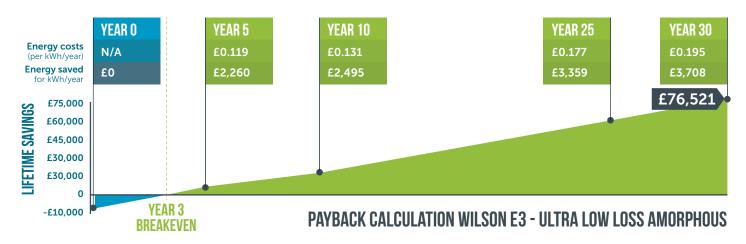
Two types of energy losses are inherent in the running of distribution transformers:

LOAD LOSSES THAT VARY DEPENDING ON TRANSFORMER LOADING 2 NO-LOAD LOSSES THAT OCCUR IN THE TRANSFORMER CORE

# CUTTING TRANSFORMER LOSSES FURTHER: AMORPHOUS METAL CORE TECHNOLOGY

Core losses are continually present from the day the unit is energised, that is 24 hours a day, 365 days a year. Wilson e3 transformers combine amorphous metal cores with low current density conductors to create a super low loss transformer with significantly reduced losses.

The result? Providing you with guaranteed, easily quantifiable energy savings for your organisation.







# **ENERGY EFFICIENCY**

# AT OUR CORE

The Wilson e3 transformer combines amorphous core material with low current density conductors to provide a distribution transformer with the lowest combined transformer losses. As a result it not only exceeds EU Eco Design specifications due to come into force in 2021 (Tier 2) but sets ambitious new standards ahead of the curve for Tier 3.



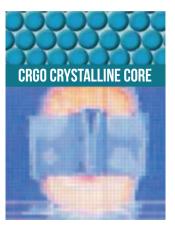
# WHAT ARE AMORPHOUS CORE TRANSFORMERS (AMT'S)?

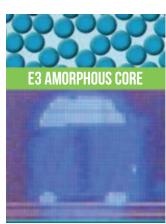
The cores of conventional transformers consist of stacks of laminations that are made from silicon steel with an almost uniform crystalline structure (CRGO). In transformers with amorphous cores, a ribbon of steel is wound to form the core.

The big benefit of amorphous transformers is that amorphous steel has lower hysteresis losses. Simply put this means that less energy is wasted as heat during magnetisation and de-magnetisation of the core (see IR imagery below).

## WHAT ARE AMORPHOUS METALS?

Amorphous metals are made of alloys that have no atomic order. They are made by rapid cooling of molten metals that prevents crystallisation and leaves a vitrified structure in the form of thin strips. Due to the lack of systematic structure, this type of metal has also been given the name "The Metallic Glasses".





Infrared (IR) images illustrate significantly lower temperature in an amorphous metal core (right) compared with a traditional silicon steel core (left).

OOLIDA	DICON OF	<b>PROPERTIES</b>
IIIIMPN	KIZIIN IIF	<b>PKIIPFKIIF/</b>
UUIVII A	HIIOUH UI	I HUI LIHILU

PROPERTIES	AMORPHOUS METAL	CRGO STEEL
Density	7.15 (g/cm3)	7.65 (g/cm3)
Specific resistance	130.00	45.00
Saturation flux density	1.92 (Tesla)	2.03 (Tesla)
Typical core loss (at 50 Hz, 1.7 Tesla)	0.78 Watt/kg	0.90 Watt/kg
Thickness	0.23 mm	0.27 mm
Space factor	0.86	0.97
Brittleness	Higher	Lower
Available form	Ribbon/foil*	Sheet/Roll
Annealing temperature	360°C	810°C
Annealing atmosphere	Inert gas	Inert gas
Special annealing requirement	Magnetic field annealing	-



# THE UK'S LEADING

# **ENERGY EFFICIENT**

# **TRANSFORMER**

Since its launch the Wilson e3 has been continually developed to improve energy efficiency, and is a distribution transformer product with significantly reduced transformer losses that alreadyalready significantly exceed Tier 2 Eco Design specifications, setting the bar for ambitious new standards to come (Tier 3)

### TRANSFORMER LOSSES COMPARISON

TRANSFORMER CONSTRUCTION	CORE LOSSES (APPROX. [W])	LOAD LOSSES (Approx. [W])	KWH SAVINGS WILSON E3/PA	£'S SAVINGS WILSON E3/PA*
1950s Transformer (Hot rolled steel - typically pre 1965)	2870	14000	52406	£5,765
1970s Transformer (Early CRGO 1965 to 1985 approx)	1770	13000	38477	£4,232
1990s Transformer (modern standard CRGO - from approx 1985 onwards)	1350	12500	32652	£3,592
2015 Transformer (Tier 1 EU Eco Design compliant)	770	10500	18986	£2088

<sup>\*</sup>based on electricity costs of £0.11/kWh

# **COMPARE TRANSFORMER LOSSES**

KVA	VA PRE 2015 STANDARD LOSS CRGO TRANSFORMER		WILSON E1 - TIEF Design complia		WILSON E2 - TIER Design complia		WILSON E3 - Setting the baf	R FOR TIER 3
	Core Losses NLL	Load Losses LL	Core Losses NLL	Load Losses LL	Core Losses NLL	Load Losses LL	Core Losses NLL	Load Losses LL
315	600	5350	360	3900	200	2800	166	2520
500	900	7400	510	5500	300	3900	247	3510
800	1150	11000	650	8400	425	6000	351	5400
1000	1350	12500	770	10500	500	7600	396	6840
1250	1575	16000	950	22000	550	9500	450	8550
1500	1700	21000	1125	13140	625	11285	513	10152
1600	1800	21700	1200	14000	630	12000	517	10800
2000	2300	24000	1450	18000	850	15000	688	13500
2500	3000	28000	1750	22000	900	18500	810	16650

Transformer loss comparison. All values are given in Watts [W] and refer to full load. Figures correct at date of first publication, October 2018.

# A HISTORICAL GUIDE TO LOSSES

When calculating the gains associated with upgrading supply transformers to modern super low loss equivalents, the age and construction of the existing unit will make a significant difference.

As a rule of thumb, the older your transformer the worse its performance is likely to be.

How much energy (and money!) is your old transformer wasting away through losses? Find out from our rough guide on typical loss values for transformers manufactured in the last 65 years (based on a typical 1000kVA transformer).





<sup>\*\*</sup>All based on 1MVA rating and 70% load.

Please note that the dates detailed above are approximate and an overlap of manufacturing techniques may be evident in transformers commissioned around these milestone periods.

VOLTAGE MANAGEMENT THROUGH MV SUPPLY

Many sites in the UK are supplied by a higher than optimal voltage that is responsible for significant energy losses in voltage dependent equipment.

Voltage Management is an energy saving technique that reduces these unnecessary losses by improving voltage to site. The Wilson e3 transformer comes with in-built voltage management capabilities that allow for easy adjustment to LV site voltage without the need of costly additional equipment.

# TWO AREAS OF ENERGY SAVINGS

# GUARANTEED SAVINGS THROUGH REDUCED TRANSFORMER LOSSES

Based on a 25-year transformer lifespan, a 1000kVA Wilson e3 transformer will typically save £50,000 over its lifetime when compared with a modern, Eco design Tier 1 compliant transformer.

# 2 SUBSTANTIAL POTENTIAL SAVINGS THROUGH VOLTAGE MANAGEMENT

The Wilson e3 is designed to deliver a reduced secondary voltage (415 instead of 433V). In addition the units feature an extended tapping range (+7.5%) designed to reduce site voltage at source without the need for costly dedicated voltage management equipment. This reduces plant footprint, avoids additional system losses and eliminates the need for additional plant maintenance.



An extremely cost effective infrastructure upgrade that not only provides guaranteed energy savings through reduced transformer losses but delivers substantial additional savings through in-built voltage management capabilities.

NHS ESTATES MANAGER

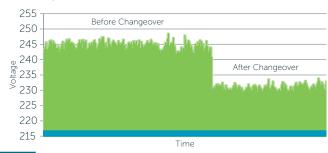


### **GUIDELINE VALUES FOR NO LOAD VOLTAGE**

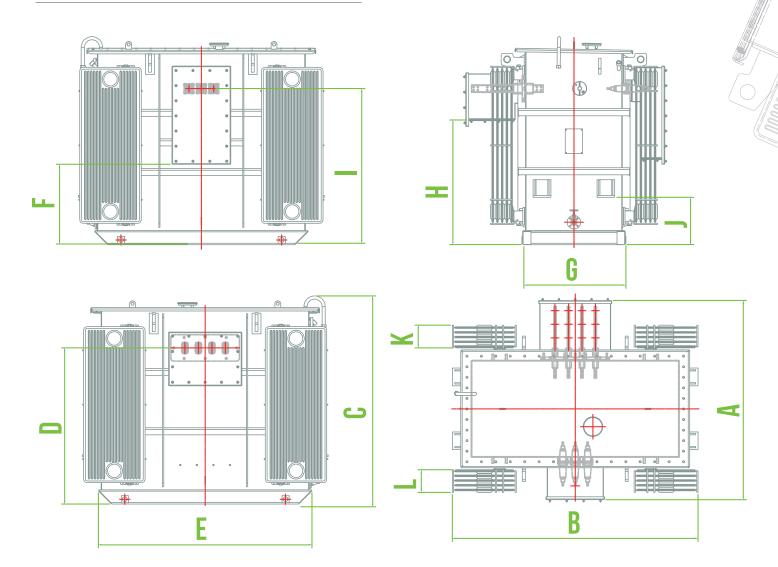
HV VOLTAGE	TAP SETTING	LV VOLTAGE
11,000V	7.5% (1)	384V
11,000V	5% (2)	394V
11,000V	2.5% (3)	405V
11,000V	0 (4)	415V
11,000V	-2.5% (5)	425V
11,000V	-5% (6)	436V

### NHS CASE STUDY - VOLTAGE DATA

The following graph details the recorded RMS voltage for the supply.



# **DIMENSIONS & TYPICAL ASSEMBLY**



Representative assembly shown for 1600kVa Wilson e3 transformer

DIME	NSION	<b>5</b> (in r	nm)										
RATING KVA	RANK Type	A	В	C	D	Ε	F	G	Н	1	J	K	Ĺ
315	1	1382	1800	1760	1320	1520	720	750	1049	1320	400	-	-
500	2	1387	2173	1760	1320	1655	720	755	1049	1320	400	111	-
800	2	1605	2218	1760	1320	1905	720	860	1049	1320	400	151	-
1000	2	1605	2218	1760	1320	1905	720	860	1049	1320	400	191	-
1250	2	1950	2205	1760	1320	1925	720	1090	1049	1320	400	231	-
1500	2	1950	2205	1760	1320	1925	720	1090	1049	1320	400	311	-
1600	3	1950	2205	1760	1320	1925	720	1090	1049	1320	400	191	191
2000	3	2090	2247	1760	1320	1965	720	1115	1049	1320	400	271	271
2500	4	2130	2437	2712	1500	2155	900	1115	1229	1500	500	311	311

Dimensions shown are subject to tolerances (10%)



# E3 RANGE, ELECTRICAL CHARACTERISTICS & TYPICAL APPLICATIONS

### **WILSON E3 DISTRIBUTION TRANSFORMER RANGE:**

- Single and three phase transformers
- 100kVA 3000kVA
- Oil filled ONAN or synthetic ester filled KNAN with insulation class up to 36kV
- Primary voltages typically 3.3kV, 6.6kV, 11kV, 11/6.6kV dual, 33kV
- Secondary voltages typically 280V, 315V, 400V, 415V, 433V, 480V, 690V
- Off-load tap changers (on load tap changer available for Wilson e3+)
- Extended tapping range: -5% to +7.5%
- Corrugated or bolt on panel radiator tanks
- Cable box type or open bushings
- BS / IEC standards or custom specifications

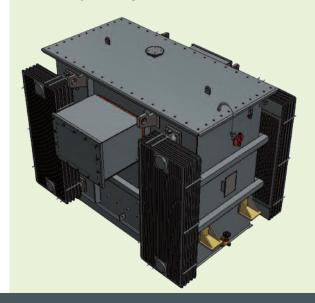
RATING <b>KVA</b>	KV/V	HV LI/PF	LV LI/PF	Z	PO NL	PO LL	THD%	KG
315				4.75	166	2520		2840
500				4.75	246	3510		3510
800				4.75	351	5400		4980
1000	11/415	75/28	-/3	4.75	396	6840	<5%	5050
1250				5	450	8550		6180
1500				5.5	513	10152		7080
1600				5.5	517	10800		7380
2000				6	688	13500		7930
2500				6	810	16650		9810

### TYPICAL APPLICATIONS:

- Step down distribution transformers
- Step up generation transformers
- Package substations
- Unit type substations
- Data centres
- Wind farm transformers
- Solar PV farm transformers
- 6 Pulse and 12 Pulse rectifier transformers
- Isolation transformers
- Voltage Management
- Battery Storage

### **TYPICAL ACCESSORIES:**

- Oil temperature indicator (OTI)
- Close coupled MV switchgear
- Close coupled LV cabinets /feeder pillars
- Winding temperature indicator (WTI)
- Magnetic oil level gauge (MOG)
- Forced air cooling
- Marshalling box
- Pressure relief device (PRD)
- Bi-directional rollers
- Radiator valves
- Dehydrating breather



# **BE PART OF THE NEW OVER 800 INSTALLATIONS ACROSS THE UK** Results - £25,000 annual savings 285,000 annual kWh savings. An extremely cost effective infrastructure We're happy to upgrade that not only recommend the Wilson provides guaranteed energy e2 transformer as part of savings through reduced an integrated approach transformer losses but to energy savings. delivers substantial additional savings through in-built voltage management capabilities. NHS UNIVERSITY HOSPITAL OF SOUTH MANCHESTER Results - £22,500 annual savings 272,949 kWh reduction annually. WARWICK NATURAL It was in reality a 'no brainer' **HISTORY** to select the Wilson e2 for two recently completed I found Carl and his team on site very professional. They substation upgrade projects. all got on with the job, had pride in their workmanship and attention to detail. The client was certainly impressed and is looking forward to the energy savings.